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(54) Title: FATTY ACID BASED EMULSIFIABLE CONCENTRATE HAVING HERBICIDAL ACTIVITY

(57) Abstract

An environmentally compatible herbicidal composition comprises a fatty acid active ingredient, an oil component and an emulsifier component. The composition is a foliar applied herbicide which effectively controls a variety of unwanted weed and grass species. The fatty acid component of the herbicidal composition comprises pelargonic acid which may be used alone or as the predominant component of a mixture of fatty acids including caprylic, pelargonic, capric, undecanoic, and lauric acids. The oil component comprises a triglyceride (e.g., various vegetable oils), a terpenoid-based oil or a paraffinic mineral oil. The emulsifier component comprises one or more anionic or non-ionic emulsifiers.

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5 FATTY ACID BASED EMULSIFIABLE CONCENTRATE HAVING HERBICIDAL ACTIVITY

Background of the Invention

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The present invention relates to pesticidal compositions having herbicidal activity. More particularly, the invention relates to environmentally compatible herbicides.

- The term "pesticide" is used herein in a generic sense and includes insecticides, fungicides, herbicides and miticides. A variety of pesticides are well known and are widely used in agricultural, commercial and household applications. Although
- 20 useful in controlling insect and mite populations as well as the growth of unwanted flora and fungi, many pesticides have been found to be harmful to the environment as well as to humans, other mammals, birds and fish.
- Recently, salts of fatty acids, primarily sodium or potassium fatty acid salts, have been used commercially as pesticides. Compositions having excellent pesticidal properties which exploit these salts are available commercially from Safer, Inc.,
- 30 under the trademark SAFER INSECTICIDAL SOAP. A herbicidally active composition utilizing partially saponified fatty acids as the active ingredient is sold by Safer, Inc. under the trademark SHARPSHOOTER. These fatty acid salts are effective,
- 35 naturally occurring pesticides which have no known long term environmental effects. Although such fatty acid salts are effective herbicides, it would be

desirable to provide an alternative composition having an unsaponified active ingredient while maintaining the environmental compatibility of the pesticide and reducing the eye and skin irritancy of the product.

It is thus an object of this invention to provide an improved, environmentally compatible herbicidal composition. It is also an object to provide an effective herbicidally active composition 10 with reduced eye and skin corrosivity. Another object is to provide an effective herbicidal composition which may be easily formulated in a storage-stable concentrated mixture and which may readily be formed into a usable emulsion by dilution 15 with water. Other objects of the invention will be apparent from the description and claims which follow.

Summary of the Invention

The present invention features an environmentally compatible herbicidal composition,

5 comprising a fatty acid active ingredient, an oil component and an emulsifier component. This composition exhibits effective, broad-spectrum herbicidal activity. Moreover, the composition is a contact herbicide which has little or no residual

10 soil activity as the composition is rapidly degraded and used as a nutrient source by soil microorganisms. The composition is also substantially non-toxic to humans and animals, and is not corrosive to the eyes and skin.

- The composition typically is prepared in the form of a single phase, emulsifiable concentrate which includes active ingredient (i.e., fatty acid), the oil component and the emulsifier component. The emulsifier is present in order to facilitate the
- 20 formation of an emulsion between the emulsifiable concentrate and an aqueous diluent, such as water, to yield a ready-to-use composition.

The fatty acid component of the herbicidal composition comprises one or a mixture of alpha
25 monocarboxylic fatty acids having a hydrocarbon chain with between 8 and 12 carbon atoms. Pelargonic acid is the preferred fatty acid, and it may be used alone or in combination with other fatty acids.

The oil component of the herbicidal

30 formulation comprises a mineral oil, a triglyceride
or terpenoid—hased oils. Preferred mineral oils
include natu: I petroleum distillates comprising
medium to long chain paraffinic hydrocarbons.
Preferred triglycerides include cottonseed oil,

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soybean oil, sunflower oil, linseed oil, coconut oil, and other vegetable oils. Preferred terpenoid-based oils include pine oil, eucalyptus oil, cedar oil and the like.

Preferred emulsifiers include one or more anionic and/or nonionic emulsifiers of the type typically used in agricultural applications. The most preferred emulsifiers are those which are non-toxic and environmentally compatible.

10 The composition of the invention preferably is embodied as an emulsifiable concentrate, which is easily shipped and stored, and subsequently may be diluted with water before use. The emulsifiable concentrate has a relatively high concentration of

15 active ingredient. This formulation approach facilitates the use of smaller containers of a concentrated formulation which subsequently may be diluted with water to yield a ready-to-use product. The emulsifiable concentrate may comprise from

20 approximately 20% to 80% active ingredient. More preferably, the active ingredient present in the concentrate ranges between 30% and 60%. The concentration of oil component and emulsifier component in the concentrate ranges from about 15% to

25 75% and 2% to 10%, respectively. In a most preferred embodiment the concentrate comprises approximately 40% fatty acid, 55% oil component and 5% emulsifier component. To prepare a ready-to-use formulation, the concentrate is diluted with water so as to

30 contain approximately 1% to 8% active ingredient and commensurately dilute concentrations of the oil and emulsifier components.

All percentages shown in this disclosure represent percent by weight, unless otherwise noted.

Detailed Description of the Invention

The herbicidal composition of this invention comprises an aqueous emulsion having one or more 5 fatty acids as the active ingredient, an oil component and one or more emulsifiers. Typically, the composition is prepared in the form of an emulsifiable concentrate which includes 20% to 80% fatty acid component, 15% to 75% oil component, and 10 2% to 10% emulsifier. In a preferred embodiment, the fatty acid component comprises about 40% of the composition, and the oil and emulsifier components respectively comprise approximately 55% and 5% of the

composition. The emulsifiable concentrate is diluted 15 with water before use to achieve a ready-to-use composition having the fatty acid component present in the range of approximately 1.0 to 8.0 weight percent, the oil component present in the range of

about 1.3% to 11.0% and the emulsifier component

- 20 present in the range of about 0.125% to 1.0%.

 The fatty acid component of the herbicidal composition of this invention comprises one or a mixture of alpha monocarboxylic fatty acids having a hydrocarbon chain with between 8 and 12 carbon
- 25 atoms. Preferably, the fatty acid is pelargonic acid, which may be used alone or as the major constituent (i.e., about 90%) of a mixture which includes other fatty acids. In one preferred embodiment the fatty acid component comprises a
- 30 mixture of pelargonic acid, caprylic and capric acids wherein pelargonic acid accounts for most of the mixture and caprylic and capric acids are present in relatively small amounts. Such a mixture, having about 94% pelargonic acid, 4% caprylic acid and 2%
- 35 capric acid, is commercially available under

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the trademark "EMERY 1202" from Emery Division,
Quantum Chemical Corporation, Cincinnati, Ohio. In
another embodiment, pelargonic acid may be combined
with undecanoic acid and utilized as the active
5 ingredient of the herbicidal composition.

The fatty acid components set forth above are examples of currently preferred fatty acids and fatty acid mixtures. It is expected that the ratios of the various constituents of these fatty acids and 10 mixtures may be altered, or that other combinations of fatty acids having between 8 and 12 carbon atoms may be used to obtain the same or better results. Preferably, the active ingredient is an unsaponified single fatty acid or a mixture of unsaponified fatty acids.

The oil component of the present invention preferably is a terpenoid, a triglyceride, or a mineral oil. The terpenoid-based oils which may be used with this invention include pine oil, eucalyptus 20 oil, orange oil, cedar oil and the like. Useful

- triglycerides include various vegetable oils such as cottonseed oil, linseed oil, coconut oil, various grades of soybean oil (e.g., crude soybean oil, degummed soybean oil, salad grade soybean oil),
- 25 sunflower oil, olive oil, grape oil, rapeseed oil and mustard oil. Cottonseed oil is currently the most preferred triglyceride. The mineral oils which may be used with the herbicidal formulation of this invention are refined horticultural oils such as
- 30 paraffinic, natural petroleum distillates. An example of a preferred mineral oil is commercially available under the trademarks "SUNSPRAY 6E", "SUNSPRAY 6N" and "SUNSPRAY 6E PLUS" from Sun Refining and Marketing Company of Philadelphia,

Pennsylvania. Such a product contains about 99% refined petroleum distillates and about 1% emulsifier.

Cottonseed oil is the most preferred oil component for use with the present herbicidal 5 formulation due to its low toxicity to humans and animals, its environmental compatibility and also because the phytotoxicity of the compositions which contain it. Pine, olive and sunflower oils each may be effectively used in herbicidal compositions to 10 provide similar levels of phytotoxicity. However, factors such as high cost, strong odor, or both, render such oils less favorable than cottonseed oil. It is understood that other triglycerides or terpenoid-based oils may be effectively used in a 15 herbicidal formulation falling within the scope of this invention. Moreover, mineral oils may be used in such a herbicidal formulation with equal or superior herbicidal characteristics to a formulation

The emulsifier component of the formulation comprises one or more anionic and/or nonionic emulsifiers. The most preferred emulsifiers are those which facilitate the formation of a suitable emulsion of the concentrate with an aqueous diluent.

utilizing cottonseed oil.

- 25 In addition, preferred emulsifiers are those which are non-toxic and environmentally compatible. Suitable emulsifiers used in formulating the herbicidal composition of this invention include alkyl aryl suliphate-based emulsifiers and
- 30 polyoxyethylene derivatives of fatty acid partial esters of sorbitol anhydrides. Preferred, commercially available emulsifiers include those sold under the trademark "Atlox" (e.g., Atlox 3404F and Atlox 3409F) by Atkemix Inc. of, as well as those

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also sold by Atkemix, Inc. under the trademark
"Tween" (e.g., Tween 80). "Emsorb 6900" sold by
Quantum Chemicals of Cincinnati, Ohio is another used
commercially available emulsifier which may be useful
interchangeably with "Tween 80". The specific
emulsifiers identified above are provided only as
examples of those which are currently preferred. One
skilled in the art will readily be able to choose
other emulsifiers which perform as well as, or
perhaps better than, the emulsifier compounds
identified above.

Many combinations of fatty acid component, oil component and emulsifier component may be used to obtain a herbicidal composition having effective

15 phytotoxicity. A concentrated herbicidal composition according to this invention may include about 20-80% fatty acid, 15-75% oil component and 2-10% emulsifier component. Most preferably the herbicidal concentrate comprises 40% fatty acid, 55% oil

20 component and 5% emulsifier component. The concentrated formulation may be sold commercially and subsequently diluted with water by an end user, or it may be sold in a pre-diluted, ready-to-use state. In any event, a ready-to-use formulation of this

Examples of various preferred herbicidal formulations are shown below in Table I. This table 30 identifies an emulsifiable concentrate of the invention which may be diluted with water to obain a ready-to-use herbicide having fatty acid concentrations ranging from 1.0-8.0%, and commensurate dilutions of the oils and emulsifier

25 herbicide preferably contains about 1-8% fatty acid active ingredient 1.3-11.0% oil component and

0.125-1.0% emulsifier component.

components. In view of this disclosure one having ordinary skill in the art may prepare additional or alternative herbicidal formulations with equal or better efficacy simply by substituting other known 5 emulsifiers or changing the concentrations of emulsifiers. Alternative formulations may also be prepared by making slight modifications in the amount of fatty acid and oil used.

10 TABLE I

Preferred Herbicidal Emulsifiable Concentrate

| | <u>Formulation</u> | | Components | |
|----|--------------------|---------|------------------------------|-----|
| 15 | 1 | | | |
| | | 40% | Fatty Acid * | |
| | | 55% | Cottonseed Oil | . • |
| | A | 1% | Atlox 3409F | . • |
| | | 2% | Atlox 3404F | |
| 20 | • | 2% | Emsorb 6900** | : |
| | | <u></u> | | 4 |
| | | 40% | Fatty Acid* | |
| | | 55% | Pine Oil | |
| 25 | В | 2.5% | Tween 80 | |
| | | 2.5% | Atlox 3409F | |
| | | | | |
| | | 40% | Fatty Acid* | |
| 30 | | 55% | Sunspray 6E Plus Mineral Oil | L |
| | C | 1% | Atlox 3409F | |
| | | 2% | Atlox 3404F | |
| | | 2% | Emsorb 6900 | |

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| | Formulation | Compone | nts (percent by weight) |
|---|-------------|---------|--|
| 5 | | 9.09 | Fatty Acid* |
| 5 | | | Cottonseed Oil |
| | | | • |
| | D | 1% | |
| | | 2% | |
| | | 2% | Emsorb 6900 |
| 0 | | | |
| | | | |
| | | 20% | Fatty Acid* |
| | | 75% | ************************************** |
| | E | | Atlox 3409F |
| 5 | | 2% | Atlox 3404F |
| | | 2% | Emsorb 6900** |
| | | 1 | |
| | | 20% | Fatty Acid* |
| 0 | | 75% | Sunoil 6E Plus Mineral Oil |
| | F | 1% | Atlox 3409F |
| | | 2% | Atlox 3404F |
| | | 2% | Emsorb 6900** |
| 5 | | | - |
| | | 60% | Fatty Acid* |
| | | 35% | Cottonseed Oil |
| | G | 1% | Atlox 3409F |
| | | 2% | Atlox 3404F |
| 0 | | 28 | Emsorb 6900** |

^{*} The fatty acid component of Table I

comprises a mixture containing about 94%
pelargonic acid, 2% capric acid and about 4%
caprylic acid.

** Tween 80 may be substituted for this emulsifier.

The present herbicidal composition may be

5 prepared through a variety of known formulation and mixing techniques well known to the art. One preferred formulation technique involves charging a stainless steel or high density polyethylene tank, equipped with a paddle stirrer, with the desired

10 amount of the oil component and to commence high speed paddle stirring at approximately 150rpm. The fatty acid component is then added while stirring is continued for about 15 minutes. Next, the emulsifier component is added and the mixture is stirred for an

15 additional 30 minutes. This process yields a storage-stable emulsifiable concentrate which may be stored and later diluted with water to yield a ready-to-use composition.

The present formulation is a foliar applied, 20 non-selective herbicide which may be sprayed upon unwanted weeds and grasses. Before use, an emulsifiable concentrate is diluted in water to achieve an active ingredient concentration in the range of approximately 1-8% fatty acid active 25 ingredient. Most preferably, the concentration of active ingredient is in the range of 3-5%. composition is most effective against young, succulent and actively growing weeds less than five inches in height. Several applications of the 30 composition may be necessary to control certain grasses and established weeds. Maturing (flowering) and woody weeds are less susceptible to the formulation. Repeated applications of the composition may be necessary to kill perennial weeds.

Examples of annual weeds controlable by this herbicidal composition include Lambsquarter, Pigweed, Mustard, Shepherd's purse, Spiney annual sowthistle, Pineapple weed, Scentless mayweed, Wild buckwheat,

5 Green foxtail, Stinkweed, Corn spurry, Common groundsel, Red sheep sorrel, Common chickweed, Wild radish, Common purslane, Whitestem filaree, Little mallow, Volunteer oat, False flax and Barnyard grass.

Examples of perennial weeds controlable by

10 this herbicidal composition include Spotted catsear,

True dandelion, Narrow-leaf plantain, Curled dock,

Horsetail, Mouse-eared chickweed, Lupine, Clovers,

Perennial ryegrass, Thistles and Quackgrass.

The herbicidal formulation of this invention 15 may be applied by conventional spraying means. The formulation is most effective when applied to thoroughly cover all of the plant foliage. Most succulent annual weeds and grasses 5" or less in height, and top kill of perennials, can be controlled 20 with a spray volume of 8% v/v (3.2% active ingredient v/v). Larger annual weeds, weeds in dense stands, and more difficult to control perennials may require a spray volume in the range of 10-15% v/v spray solution.

The following non-limiting examples serve to further describe the invention.

Example 1

An emulsifiable concentrate of herbicidal 30 formulation A of Table I was prepared. The composition was diluted with water such that the concentration of the fatty acid active ingredient was reduced to 3%, 4%, 5% and 6% and the other components were commensurately reduced. The compositions were

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applied to the weeds shown in Table II using a trigger sprayer, sprayed to thorough wetting (i.e., about 74-193 ml/m³ (80-200 gallons per acre)).

5 <u>TABLE II</u>

| | Common Name | Size | Growth Stage | | | |
|----|---|------------------|-----------------------|----------------|------------|--|
| | | (inches) | (true leaf) | (avg. occur. | <u> %)</u> | |
| 10 | Corn Spurry | 2 | 2-4 | 40 | | |
| | Wild mustard | 5 | 5-7 | 25 | | |
| | Quackgrass | 20 | 3-4 | 20 | | |
| | Redroot pigweed | 1 1 | 3-5 | < 5 | | |
| | Red clover | 4 | 8-12 | < 5 | | |
| 15 | Narrow-leaf plantain Spotted catsea: Red sorrel | 4-6 r rosette | 3-30 4-15 10-20 | <5 <5 <5 | | |
| 20 | False flax | 4 | 15-20 | <5 | | |

Each plot, 1.5m x 0.8 in size, to which the diluted emulsion of Formulation A was applied was 25 arranged in a randomized complete block design. The percent weed control was recorded for active ingredient concentrations of 3, 4, 5 and 6 percent, measured at 3 and 10 days after treatment (D.A.T.) These data are shown Table III.

TABLE III

Percent Weed Control by Diluted Emulsions of Formulation A of Various Weed Species

| | | | | • | | | | |
|-------------------------|--|--|--|--|--|--|---|--|
| | 3 D.A.T. | | | 10 D.A.T. | | | | |
| Weed Species | % А | ctive | Ingr | edient | * * Z | ctive | Ingr | edient |
| | 3_ | 4 | 5 | 6 | 3 | 44 | 5 | 6 |
| % Mean Weed | | | | | | | | |
| Control ¹ | 90 | 94 | 94 | 96 | 85 | 88 | 85 | 85 |
| Corn spurry | 98 | 98 | 99 | 99 | 94 | 98 | 99 | 99 |
| Wild mustard | 95 | 97 | 98 | 99 | 88 | 98 | 99 | 97 |
| Quackgrass | 93 | 95 | 95 | 94 | 34 | 45 | 45 | 50 |
| Redroot pigweed | 100 | 100 | 100 | 100 | 87 | 100 | 100 | 100 |
| Red clover | * | * | 79 | 93 | * | * | 50 | 30 |
| Narrow-leaf plantain | * | , * | 100 | * | * | * | 95 | #. |
| Spotted catsear | 95 | 97 | 97 | 97 | 66 | 79 | 70 | 76 |
| Red Sorrel | 97 | 100 | 100 | 99 | 90 | 100 | 76 | 99 |
| False flax | 99 | 100 | 100 | 99 | 100 | 100 | 100 | 100 |
| | Mean Weed Control Corn spurry Wild mustard Quackgrass Redroot pigweed Red clover Narrow-leaf plantain Spotted catsear Red Sorrel | Mean Weed Control 90 Corn spurry 98 Wild mustard 95 Quackgrass 93 Redroot pigweed 100 Red clover * Narrow-leaf plantain * Spotted catsear 95 Red Sorrel 97 | Weed Species & Active 3 4 % Mean Weed Control ¹ 90 94 Corn spurry 98 98 Wild mustard 95 97 Quackgrass 93 95 Redroot pigweed 100 100 Red clover * * Narrow-leaf plantain * * Spotted catsear 95 97 Red Sorrel 97 100 | * Active Ingr 3 4 5 * Mean Weed Control 90 94 94 Corn spurry 98 98 99 Wild mustard 95 97 98 Quackgrass 93 95 95 Redroot pigweed 100 100 100 Red clover * 79 Narrow-leaf plantain * 100 Spotted catsear 95 97 97 Red Sorrel 97 100 100 | * Active Ingredient 3 4 5 6 * Mean Weed Control 90 94 94 96 Corn spurry 98 98 99 99 Wild mustard 95 97 98 99 Quackgrass 93 95 95 94 Redroot pigweed 100 100 100 100 Red clover * 79 93 Narrow-leaf plantain * 100 * Spotted catsear 95 97 97 97 Red Sorrel 97 100 100 99 | Weed Species % Active Ingredient % Active Ingredient | Weed Species % Active Ingredient % Active 3 4 5 6 3 4 % Mean Weed Control ¹ 90 94 94 96 85 88 Corn spurry 98 98 99 99 94 98 Wild mustard 95 97 98 99 88 98 Quackgrass 93 95 95 94 34 45 Redroot pigweed 100 100 100 87 100 Red clover * * 79 93 * * Narrow-leaf plantain * * 100 * * * * * Spotted catsear 95 97 97 97 66 79 Red Sorrel 97 100 100 99 90 100 | Weed Species % Active Ingredient % Active Ingredient 3 4 5 6 3 4 5 % Mean Weed Control ¹ 90 94 94 96 85 88 85 Corn spurry 98 98 99 99 94 98 99 Wild mustard 95 97 98 99 88 98 99 Quackgrass 93 95 95 94 34 45 45 Redroot pigweed 100 100 100 87 100 100 Red clover * * 79 93 * * 50 Narrow-leaf plantain * * 100 * * * 95 Spotted catsear 95 97 97 97 66 79 70 Red Sorrel 97 100 100 99 90 100 76 |

- * All data presented as mean of 4 25 replications: 0% = no control, 100% = complete control.
 - * Insufficient plant numbers to provide accurate means.
 - Mean weed control is reduced at 10 days after treatment due to regrowth of perennials: quackgrass, clover, plantain, catsear.

35

30

Example II

Emulsifiable concentrates of herbicidal formulations A and C of Table I were prepared. The compositions were diluted with water and ready-to-use 5 emulsions having approximately 3.6% active ingredient were prepared. The compositions were applied to thoroughly wet the weed species of Table IV (i.e., about 85-190 gallons per acre) using a trigger sprayer.

10

TABLE IV

| 15 | Common Name | Size (inches) | Growth Stage (true leaf) | Infestation (% occurrence) |
|----|------------------|------------------|--------------------------|----------------------------|
| | | | | |
| | Corn spurry | 4-5 | 80-100 | 30 |
| | Barnyard grass | 6-8 | 4-5 | 15 |
| | Spotted catsear | rosette | 5-10 | 15 |
| 20 | Redroot pigweed | 1-2 | 5-7 | 8 |
| | Mustard | 2-3 | 5-7 | < 5 |
| | Clover | 2-3 | 4-6 | < 5 |
| | Flax (false) | 4-6 | 10-20 | < 5 |
| | Shepherd's purse | 2-3 | 6-8 | < 5 |
| 25 | Quackgrass | 4-6 | 4 | <5 |
| | | | | |

The plots, 0.8m x 0.8m, to which the diluted emulsion of Formulations A and C were applied were 30 arranged in a randomized complete block design. The percent weed control was recorded four days after spraying, and these data are displayed in Table V.

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TABLE V

Percent Weed Control By Diluted Emulsions of Formulations A and C of Various Weed Species

| 5 | | | _ |
|----|---------------------|---------------|---------------|
| | Weed Species | Form A-3.6%ai | Form C-3.6%ai |
| | | | |
| | % Mean weed control | 92 | 95 |
| | Corn spurry | 97 | 97 |
| 10 | Barnyard grass | 97 | 97 |
| | Spotted catsear | 98 | 97 |
| | Redroot pigweed | 97 | 99 |
| | Wild mustard | 92 | 99 |
| * | Clover | 90 | 97 |
| 15 | False flax | 98 | 94 |
| | Shepherd's purse | 92 | 92 |
| | Quackgrass | 97 | 92 |
| | | | |

20 All data presented as a mean of 4 replications: 0% = no control, 100% = plant death (complete control).

What is claimed is:

 A herbicidal composition suitable for emulsification in water prior to use, comprising: a herbicidally active monocarboxylic fatty acid component selected from the group consisting of 5 caprylic, pelargonic, capric, undecanoic, lauric acids and mixtures thereof;

an emulsifier component; and
an oil component selected from the group
consisting of triglyceridies, terpenoids and
lo paraffinic mineral oils.

- 2. The composition of claim 1, further comprising water.
- 15 3. The composition of claim 1 comprising a concentrate having approximately 20-80% fatty acid, 15-75% oil component and 2-10% emulsifier component.
- 4. The composition of claim 3 comprising 20 approximately 40% fatty acid component, 55% oil component and 5% emulsifier component.
 - 5. The composition of claim 3 wherein the fatty acid component is predominantly pelargonic acid.
- 6. The composition of claim 5 wherein the oil is a triglyceride selected from the group consisting of cottonseed oil, coconut oil, soybean oil, corn oil, sunflower oil, olive oil, grapeseed oil, 30 rapeseed oil, and mustard oil.
 - 7. The composition of claim 5 wherein the oil is a terpenoid selected from the group consisting of pine oil, eucalyptus oil, orange oil and cedar oil.

25

- 8. The composition of claim 3 wherein the fatty acid component comprises approximately 94% pelargonic acid, 4% caprylic acid and 2% capric acid.
- 5 9. The composition of claim 3 wherein the emulsifier component is selected from the group consisting of anionic emulsifiers, non-ionic emulsifiers and mixtures thereof.
- 10 10. The composition of claim 8 wherein the concentrate is diluted with water to obtain a ready-to-use emulsion having approximately 1-8 weight percent fatty acid component, approximately 1.3 to 11.0 weight percent oil component and approximately 15 0.125 to 1.0 weight percent emulsifier.
 - 11. A herbicidally active emulsifiable concentrate comprising:

approximately 40 weight percent of a 20 herbicidally effective fatty acid component having a predominant amount of pelargonic acid;

approximately 55 weight percent of an oil component selected from the group consisting of cottonseed oil, pine oil and a paraffinic mineral 25 oil; and

approximately 5% emulsifier component.

- 12. A ready-to-use, herbicidally active composition comprising:
- approximately 1-8 weight percent of a herbicidally effective fatty acid active ingredient component having a predominant amount of pelargonic acid;

approximately 1.3 to 11.0 weight percent of an oil component selected from the group consisting of cottonseed oil, pine oil and paraffinic mineral oil;

approximately 0.125 to 1.0 weight percent of an emulsifier component; and water to 100 percent.

[received by the International Bureau on 27 February 1991 (27.02.91); original claims 1,11 and 12 amended; new claims 13-15 added; other claims unchanged (3 pages)]

- 1. (Amended) An environmentally compatible, non-selective herbicidal composition suitable for emulsification in water prior to use, consisting essentially of:
- a herbicidally effective amount of a monocarboxylic fatty acid component of at least two fatty acids selected from the group consisting of caprylic, pelargonic, capric, undecanoic, and lauric acids;

an emulsifier component; and
an oil component selected from the group
consisting of triglyceridies, terpenoids and
paraffinic mineral oils.

- The composition of claim 1, further comprising water.
- 3. The composition of claim 1 comprising a concentrate having approximately 20-80% fatty acid, 15-75% oil component and 2-10% emulsifier component.
- 4. The composition of claim 3 comprising approximately 40% fatty acid component, 55% oil component and 5% emulsifier component.
- 5. The composition of claim 3 wherein the fatty acid component is predominantly pelargonic acid.
- 6. The composition of claim 5 wherein the oil is a triglyceride selected from the group consisting of cottonseed oil, coconut oil, soybean oil, corn oil, sunflower oil, clive oil, grapeseed oil, rapeseed oil, and mustard oil.
- 7. The composition of claim 5 wherein the oil is a terpenoid selected from the group consisting of pine oil, eucalyptus oil, orange oil and cedar oil.

- 8. The composition of claim 3 herein the fatty acid component comprises approximately 94% pelargonic acid, 4% caprylic acid and 2% capric acid.
- 9. The composition of claim 3 wherein the emulsifier component is selected from the group consisting of anionic emulsifiers, non-ionic emulsifiers and mixtures thereof.
- 10. The composition of claim 8 wherein the concentrate is diluted with water to obtain a ready-to-use emulsion having approximately 1-8 weight percent fatty acid component, approximately 1.3 to 11.0 weight percent oil component and approximately 0.125 to 1.0 weight percent emulsifier.
- 11. An environmentally compatible herbicidally active emulsifiable concentrate consisting essentially of:

approximately 40 weight percent of a herbicidally effective fatty acid component having a predominant amount of pelargonic acid and a minor amount of one or more fatty acids having between 8 and 12 carbon atoms;

approximately 55 weight percent of an oil component selected from the group consisting of cottonseed oil, pine oil and a paraffinic mineral oil; and

approximately 5% emulsifier component; said concentrate being herbicidally non-selective.

12. An environmentally compatible ready-to-use, non-selective herbicidally active composition consisting essentially of:

approximately 1-8 weight percent of a herbicidally effective fatty acid active ingredient component having a predominant amount of pelargonic acid and a minor amount of one or more fatty acids having between 8 and 12 carbon atoms;

approximately 1.3 to 11.0 weight percent of an oil component selected from the group consisting of cottonseed oil, pine oil and paraffinic mineral oil;

approximately 0.125 to 1.0 weight percent of an emulsifier component; and water to 100 percent.

13. (New) A method of non-selectively controlling the growth of unwanted weeds, comprising the steps of

preparing the herbicidal composition of claim 1;

diluting the herbicidal composition in water to yield a concentration of the fatty acid component in the range of 1-8% by weight; and

applying the diluted herbicidal composition to unwanted weed species.

- 14. (New) The method of claim 13 wherein the herbicidal composition is applied by spraying at a spray volume ranging between about 8-15% v/v.
- 15. (New) A method of non-selectively controlling the growth of unwanted weeds, comprising the steps of:

preparing the herbicidal composition of claim 12; and

applying the herbicidal composition to unwanted weed species by spraying at a spray volume ranging between about 8-15% v/v.

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STATEMENT UNDER ARTICLE 19

Applicant transmits herewith three (3) pages of substitute sheets 17, 18 and 19. These sheets amend claims 1, 11 and 12, and add new claims 13 through 15. The subject matter set forth in the amended claims is present in the originally filed disclosure and thus does not constitute new matter. The amendments made and the new claims added are explained below in more detail.

Claim 1 has been amended to specify that the herbicidal composition is one which is environmentally compatible and non-selective. Also, the word "comprising" used in the preamble of the claim has been replaced with the phrase "consisting"

essentially of." The fatty acid component of the claimed herbicidal composition has been identified as one which utilizes a herbicidally effective amount of the fatty acid, and fatty acid of which is selected from at least two fatty acids of a specified group.

Claim 11 has similarly been amended to specify that the herbicidally active emulsifiable concentrate is environmentally compatible. The preamble of the claim has been amended by replacing the word "comprising" with the phrase "consisting essentially of." The fatty acid component of the claim has been further specified to include a minor amount of one or more fatty acids having between 8 and 12 carbon atoms in addition to the pelargonic acid previously set forth in the claim. The herbicidal composition of this claim is also specified to be nonselective.

Claim 12 has been amended by specifying that the herbicidal composition is one which is environmentally compatible and non-selective. The preamble of this claims has likewise been amended by replacing the word "comprising" with the phrase "consisting essentially of." Claim 12, like claim 11, has also been amended by specifying that the fatty acid component of the composition includes a minor amount of a fatty acid having between 8 and 12 carbon atoms, in addition to the pelargonic acid which was originally specified in the claim.

New claims 13 through 15 have been added in order to claim methods of controlling the growth of unwanted weed species using the compositions set forth in claims 1 and 12. Support for the new claims is found in the specification, particularly at page 11, line 19 to page 16, line 22.

INTERNATIONAL SEARCH REPORT

International Application No PCT/US90/05888

| 1. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) 3 | | | | | | |
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